

538

SPLIT B

67.0mm

DART AEROSPACE LTD	Work Order:	24087-2
Description: Tube End Plate	Part Number:	B67-43001-115
Dwg: B67-43001 Rev. B page 32	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JP	05/08/30	20
2	MV	Cut blanks: 0.375" x 2.00" x 2.600" long Material: 6061-T6 Bar (QQ-A-200/8 or QQ-A-225/8) (M6061T6B0.375x02.000) Identify for B67-43001-115 Batch: M5185	JP	05/08/30	20
3	MV	Machine as per Folio FA560 and Dwg B67-43001 Identify as B67-43001-115 Dwg Rev _____ Folio Rev _____	JP	05/09/01	20
4	QC2	Inspect parts as they come off the CNC machine	JP	05/09/01	20
5	QC8	Second check	JP	05/09/01	20
6	MV	Deburr	JP	05/09/01	20
7	ST	Identify and Stock	CD	05/09/02	20
8	AC	Cost / part: 6.07	JP	05-09-06	20
9	DC	Close W/O 5 70 Inspect Level 21	JP	05/09/06	20

Rev	Date	Change	Revised By	Approved
A	05.08.26	New issue	KJ/JLM	

RELEASED

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: DS Date: 05/09/06

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Aug 18, 2005  
10:59 am

Work Order No : 0024087  
Project Name : pB67-43001-115  
Project For : WK538  
Work Order Type : Main  
Main WO Number :  
House Part Number : pB67-43001-115  
Description :  
Manufactured : No  
Amount Req'd : 0  
Amount Done : 0  
Start Date : 08-16-05  
Est Finish Date :  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

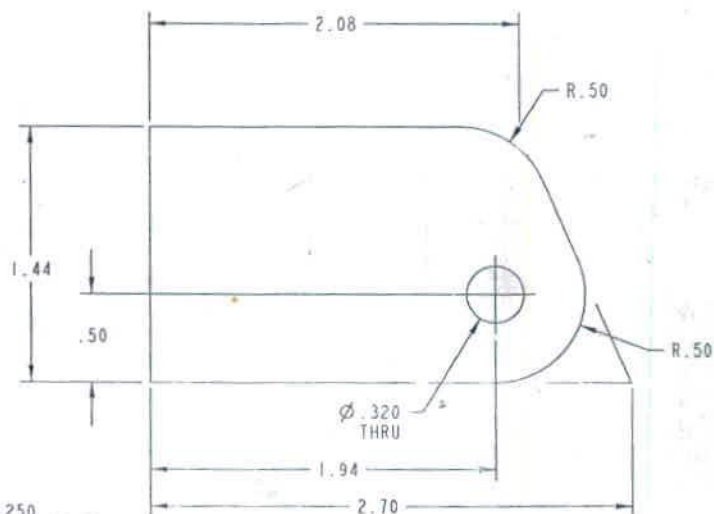
Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



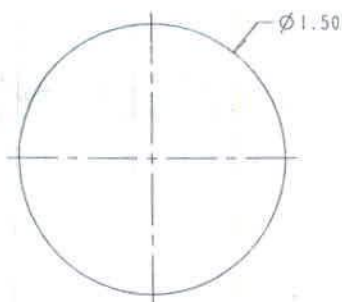
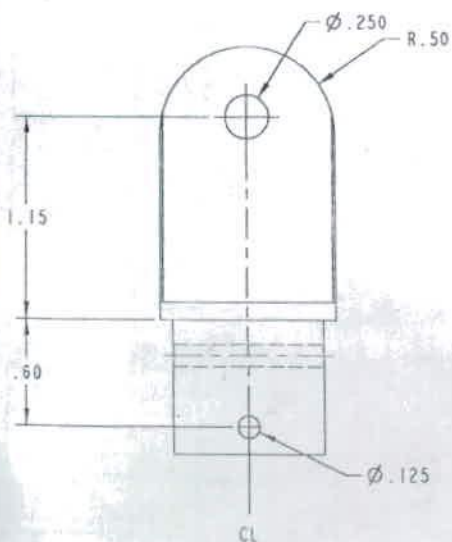




REFERENCE ONLY

-115 TUBE END PLATE SH  
14  
38  
MATL: .25 THK, 6061-T6, QQ-A-250/11  
SCALE 2.000

①



.125 THK REF

-111 TUBE END PLATE SH  
13  
2A

D

C

B

A

RECEIVED